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D4635-141
Job Sheet 167079-C



Part No: D4635-141

Job Qty: 1 ea

Part Name: Fwd Ceiling Replacement Panel Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/24/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/9/17	0.00	0.00	Start up container	SRL
100	HandThermo	1 pcs		11/9/17	0.00	1.65	HandFinish4	
110	Small Fab	1 pcs		11/10/17	0.00	1.47	Small Fab	
120	QC	1 pcs		11/10/17	0.00	0.00	QC5	
130	Packaging	1 pcs		11/10/17	0.00	0.00	Packaging3	
140	QC21-SA	1 Ea		11/10/17	0.00	0.00	QC21	

Part Op 100 - Pick Kit

Descriptions: 110 - Assemble as per Dwg D4635-141 Bond foam core to inside of panel 3M Scotch Weld 1300

Batch: _____ 1- Scuff bonding surface to eliminate in-perfections and increase bonding and clean with wash& wipe 2- Locate and glue down Channel Assy, angles, brackets, and mounting pads using 3M Plastic welder II.(see note 8) Batch # _____ Expiry Date _____ 3- Apply labels as per Dwg. and seal with 3M

3950 edge sealer(see note 9) Batch: _____

120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4635-1 <i>S025706</i>	1	1	0	0
	D4669-1	2	27	0	0
	D4695-041 <i>S02245</i>	1	0	0	0
	D4732-29 <i>S022606</i>	1	5	0	0
	D4732-33 <i>S022603</i>	1	4	0	0
	D4732-5 <i>S022601</i>	1	5	0	0
	D4732-9 <i>S022588</i>	1	3	0	0
	D5022-1 <i>S022596</i>	1	4	0	0
	MPNY-750S-9-C <i>S022595</i>	7	570	0	0

Part Specifications

Specifications could not be found.

Plex 10/24/17 10:24 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐



Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS	
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-to ☐ Machin ☐ Thermoform ☐ Large ☐	
NCR No. _____		Suspected Unapproved ☐		Water Jet ☐ Engineering ☐ Quality ☐ Other ☐	
Date: _____	Step #: _____	QTY: _____		Mfg Date: 12/20/17 Job No: 167079-C	
Description Work Order Deviation					
Environment Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified No Re-verification Operator Offset/Setup Supplier Training Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due Pressure/Forced Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter Temperatu Set-up BOM/Rou Broken/Di Inspector Contamin Countersi Cut Too S Instructio Drill Hole DART AEROSPACE S025736 Fwd Ceiling Replacement Panel Assembly, LH PART NO: Revision: Operation: Change No: D4635 - 141 Start up Operation ned Wrong e Dimensions nder tolerance incorrect ost/Missing loved ng ad ng Sequence					

Coordinator

proval

Supervisor

Verification

ited By

Approval